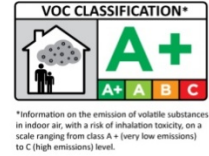


POLYESTER RESIN

Features and Benefits

Version: 07/01/2021

- Good bond strength with High load resistance
- Used with all grades of threaded rod
- Used in concrete and masonry
- Fast gelling and curing
- Used in dry conditions
- Also suitable as a filler for gap and crack filling
- Economical fixing resin
- Extremely versatile
- Close edge distance and small spacing
- Manual cleaning up to 20mm diameter and embedment depths of 240mm
- Independently tested and approved (ITB Approval / Socotec Approval)



Contents

- PAGE 1 - Features and Benefits
- PAGE 2 - Loads, Edge and Spacings based on Characteristic bond strengths Showing steel failure
- PAGE 3 to 5 - Material properties for threaded rods and rebar
- PAGE 11 - Curing Time / Temperature Range
- PAGE 12 and 13 - Installation instruction

Shelf Life and Storage

This product should be stored between +5°C & +25°C.
The Shelf life of the product is 12 months from the manufacture date.

IMPORTANT The information and data given is based on our own experience, research and testing and is believed to be reliable and accurate. However, as we cannot know the varied uses to which its products may be applied, or the methods of application used, no warranty as to the fitness or suitability of its products is given or implied. It is the users responsibility to determine suitability of use. For further information please contact Our Technical Department.

POLYESTER RESIN

Product Description

TIMCO Polyester Resin is a 2 component high strength 10:1 ratio chemical anchoring resin system. It is designed as a fast curing high strength resin fixing anchor for medium loads and is particularly suitable for lower strength substrates and lower load fixings due to its excellent value.

Specific Benefits

- High loads possible
- Studs and other fixings
- Crack and gap filling
- Economical fixing resin

Approvals

- ITB approved AT-15-6895:2011 - ITB-973/W
- ETA 16/0907 - ETAG 029 Hollow Wall / Masonry Installations
- Tested according to LEED 2009 EQ c4.1, SCAQMD rule 1168 (2005).
- A+ Rating VOC content

Loads, Edge and Spacings based on Characteristic bond strengths - Showing steel failure

Size (mm)	Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		Characteristic distances (mm)			Min Edge and Spacing (mm)	Nominal Embedment (mm)	Hole Diameter concrete (mm)	Hole Diameter fixture (mm)	Max Torque (Nm)
	N_{rk}	V_{rk}	N_{rd}	V_{rd}	N_{rec}	V_{rec}	Edge $C_{cr,N}$	Spacing $S_{cr,N}$	Edge $C_{cr,V}$					
8	15.12		8.40		6.00						60			
	19.00	9.00	11.20	7.20	8.00	5.14	80	160	80	40	80	10	9	10
	19.00		12.70		9.07						160			
10	18.90		10.50		7.50						60			
	28.26	15.00	15.70	12.00	11.21	8.57	100	200	90	50	90	12	12	20
	30.20		20.10		14.36						200			
12	26.50		14.72		10.52						70			
	41.40	21.00	23.00	16.80	16.43	12.00	120	240	110	60	110	14	14	40
	43.80		29.20		20.86						240			
16	38.52		21.40		15.29						80			
	60.30	39.00	33.50	31.20	23.93	22.29	160	320	125	80	125	18	18	80
	81.60		54.40		38.86						320			
20	45.20		25.11		17.94						90			
	85.50	61.00	47.50	48.80	33.93	34.86	200	400	180	100	170	22	22	120
	127.40		84.90		60.64						400			
24	56.50		31.39		22.42						100			
	118.80	88.00	66.00	70.40	47.14	50.29	225	450	220	120	210	28	26	160
	183.60		122.40		87.43						480			
30	67.85		37.69		26.92						120			
	158.40	142.50	88.00	114.00	62.86	81.43	260	520	280	150	280	35	32	200
	292.00		194.50		138.93						600			



= steel failure

Partial safety factor = 1.5



Design Resistance used with various stud strengths, material and rebar.

5.8 Grade Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef (mm)																			hef failure (mm)	F _{d,s} design load (kN)	
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660			720
8	10	8.4	9.8	11.2	12.6	12.7															91	12.7	
10	12	10.5	12.2	14.0	15.7	17.5	19.2	20.1													115	20.1	
12	14		14.7	16.8	18.9	20.9	23.0	25.1	27.2	29.2											140	29.2	
16	18			21.4	24.1	26.8	29.5	32.2	34.9	37.5	42.9	53.6	54.4								203	54.4	
20	22			22.3	25.1	27.9	30.7	33.5	36.3	39.1	44.7	55.9	67.0	78.2	84.9						304	84.9	
24	28					31.4	34.6	37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	122.4					389	122.4	
27	30						36.3	39.6	42.9	46.2	52.8	66.0	79.2	92.4	106	132.0	158.4	159.1			482	159.1	
30	35							37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	150.8	169.7	188.5		619	194.5	
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

8.8 Grade Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef (mm)																			hef failure (mm)	F _{d,s} design load (kN)	
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660			720
8	10	8.4	9.8	11.2	12.6	14.0	15.4	16.8	18.2	19.5											140	19.5	
10	12	10.5	12.2	14.0	15.7	17.5	19.2	20.9	22.7	24.4	27.9	30.9									177	30.9	
12	14		14.7	16.8	18.9	20.9	23.0	25.1	27.2	29.3	33.5	41.9	45.0								215	45.0	
16	18			21.4	24.1	26.8	29.5	32.2	34.9	37.5	42.9	53.6	64.3	75.1	83.7						312	83.7	
20	22			22.3	25.1	27.9	30.7	33.5	36.3	39.1	44.7	55.9	67.0	78.2	89.4	111.7					468	130.7	
24	28					31.4	34.6	37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	150.8				599	188.3	
27	30						36.3	39.6	42.9	46.2	52.8	66.0	79.2	92.4	106	132.0	158.4	178.2			742	244.8	
30	35							37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	150.8	169.7	188.5		952	299.2	
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

cont.



Design Resistance used with various stud strengths, material and rebar.

10.9 Grade Steel Studding

10.9 grade studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																			hef failure (mm)	F _{d,s} design load (kN)	
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660			720
8	10	8.4	9.8	11.2	12.6	14.0	15.4	16.8	18.2	19.6	22.3										195	27.2	
10	12	10.5	12.2	14.0	15.7	17.5	19.2	20.9	22.7	24.4	27.9	34.9									247	43.1	
12	14		14.7	16.8	18.9	20.9	23.0	25.1	27.2	29.3	33.5	41.9	50.3								299	62.6	
16	18			21.4	24.1	26.8	29.5	32.2	34.9	37.5	42.9	53.6	64.3	75.1	85.8						435	116.6	
20	22			22.3	25.1	27.9	30.7	33.5	36.3	39.1	44.7	55.9	67.0	78.2	89.4	111.7					652	182.0	
24	28				31.4	34.6	37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	150.8					835	262.2	
27	30					36.3	39.6	42.9	46.2	52.8	66.0	79.2	92.4	106	132.0	158.4	178.2				1034	341.0	
30	35						37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	150.8	169.7	188.5			1326	416.7	
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

A4-70 Stainless Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																			hef failure (mm)	F _{d,s} design load (kN)		
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660			720	
8	10	8.4	9.8	11.2	12.6	13.7																98	13.7	
10	12	10.5	12.2	14.0	15.7	17.5	19.2	20.9	21.7													124	21.7	
12	14		14.7	16.8	18.9	20.9	23.0	25.1	27.2	29.3	31.6											151	31.6	
16	18			21.4	24.1	26.8	29.5	32.2	34.9	37.5	42.9	53.6	58.8									219	58.8	
20	22			22.3	25.1	27.9	30.7	33.5	36.3	39.1	44.7	55.9	67.0	78.2	89.4	91.7						328	91.7	
24	28				31.4	34.6	37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	132.1						421	132.1	
27	30					36.3	39.6	42.9	46.2	52.8	66.0	79.2	80.2									1	243	80.2
30	35						37.7	40.8	44.0	50.3	62.8	75.4	88.0	98.1								1	312	98.1
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720			

*1 = Tensile strength 500N/mm2

cont.



Design Resistance used with various stud strengths, material and rebar.

A4-80 Stainless Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																			hef failure (mm)	F _{d,s} design load (kN)	
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660			720
8	10	8.4	9.8	11.2	12.6	14.0	15.4	15.7													112	15.7	
10	12		12.2	14.0	15.7	17.5	19.2	20.9	22.7	24.4	24.8										142	24.8	
12	14		14.7	16.8	18.9	20.9	23.0	25.1	27.2	29.3	33.5	36.1									172	36.1	
16	18			21.4	24.1	26.8	29.5	32.2	34.9	37.5	42.9	53.6	64.3	67.2							251	67.2	
20	22			22.3	25.1	27.9	30.7	33.5	36.3	39.1	44.7	55.9	67.0	78.2	89.4	104.8					375	104.8	
24	28				31.4	34.6	37.7	40.8	44.0	50.3	62.8	75.4	88.0	101	125.7	132.1					421	132.1	
27	30					36.3	39.6	42.9	46.2	52.8	66.0	79.2	80.2								243	80.2	
30	35						37.7	40.8	44.0	50.3	62.8	75.4	88.0	98.1							312	98.1	
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

High bond reinforcing bars F_{yk}=500N/mm²

Rebar Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																			hef failure (mm)	F _{d,s} yield load (kN)	
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	500	560	640	720			800
8	10	7.5	8.8	10.1	11.3	12.6	13.8	15.1	16.3	17.6	20.1											216	21.9
10	12	9.4	11.0	12.6	14.1	15.7	17.3	18.9	20.4	22.0	25.1	31.4										281	34.1
12	14		11.9	13.6	15.3	17.0	18.7	20.4	22.1	23.8	27.1	33.9	40.7									379	49.2
16	20			16.1	18.1	20.1	22.1	24.1	26.1	28.2	32.2	40.2	48.3	56.3	64.3							549	87.4
20	25			17.6	19.8	22.0	24.2	26.4	28.6	30.8	35.2	44.0	52.8	61.6	70.4	88.0						805	136.6
25	30				23.6	25.9	28.3	30.6	33.0	37.7	47.1	56.6	66.0	75.4	94.3	117.8						1107	196.5
28	35					24.2	26.4	28.6	30.8	35.2	44.0	52.8	61.6	70.4	88.0	110.0	123.2					1429	267.8
32	40							30.1	32.4	37.0	46.3	55.5	64.8	74.0	92.5	115.6	129.5	148.0				1783	349.7
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	500	560	640	720	800		

*1 = Tensile strength 500N/mm²

*2 = Tensile strength 700N/mm²

Bond Strength Factors

Influence of concrete strength on combined pull out and concrete cone resistance

Concrete Strength N/mm ²	C15/20	C20/25	C25/30	C30/37	C35/45	C40/50	C45/55	C50/60
Non-Cracked $f_c =$	0.97	1.00	1.02	1.04	1.07	1.10	1.12	1.15

Influence of environmental conditions in non cracked concrete

		M8	M10	M12	M16	M20	M24	M30
Temp I 40°C / 24°C	Dry and Wet	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Temp II 80°C / 50°C	Dry and Wet	0.90	0.88	0.87	0.86	0.85	0.84	0.82

Select concrete strength and environmental condition and apply to bond strength table on page 4

Characteristic and Design Load resistances for REBAR based on characteristic bond strengths for hef 4d (min embedment) to 20d

Rebar Ø	Non Cracked Concrete						Cracked Concrete						Nominal Embedment (mm)
	Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		
	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear	
	N _{rk}	V _{rk}	N _{rd}	V _{rd}	N _{rec}	V _{rec}	N _{rk}	V _{rk}	N _{rd}	V _{rd}	N _{rec}	V _{rec}	
8	13.50		7.50		5.36		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	60
	18.18	13.95	10.10	9.30	7.21	6.64							80
	36.18		20.10		14.36								160
10	16.92		9.40		6.71		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	60
	25.38	21.45	14.10	14.30	10.07	10.21							90
	56.52		31.40		22.43								200
12	21.42		11.90		8.50		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	70
	33.66	31.05	18.70	20.70	13.36	14.79							110
	73.26		40.70		29.07								240
16	28.98		16.10		11.50		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	80
	45.18	55.50	25.10	37.00	17.93	26.43							125
	115.74		64.30		45.93								320
20	35.64		19.80		14.14		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	90
	67.32	86.55	37.40	57.70	26.71	41.21							170
	158.40		88.00		62.86								400
25	42.48		23.60		16.86		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	100
	89.10	135.00	49.50	90.00	35.36	64.29							210
	212.04		117.80		84.14								500
28	43.56		24.20		17.29		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	110
	110.88	168.75	61.60	112.50	44.00	80.36							280
	221.76		123.20		88.00								560
32	54.18		30.10		21.50		Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	130
	133.20	220.95	74.00	147.30	52.86	105.22							320
	266.40		148.00		105.71								640

Table notes : see back page

Bond Strength Factors - REBAR

Influence of concrete strength on combined pull out and concrete cone resistance

Concrete Strength N/mm ² (MPa)	C15/20	C20/25	C25/30	C30/37	C35/45	C40/50	C45/55	C50/60
non cracked f_c =	0.97	1.00	1.02	1.04	1.07	1.10	1.12	1.15

Influence of environmental conditions in non cracked concrete

		Ø 8	Ø 10	Ø 12	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Temp I 40°C / 24°C	Dry and Wet	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Temp II 80°C / 50°C	Dry and Wet	0.90	0.90	0.88	0.88	0.86	0.86	0.84	0.84

Table notes : see back page

Material Properties for grades of threaded rod

Stud Diameter (mm)	Stud Grade 8.8		Stud Grade 10.9		Stud Grade A4-70		Stud Grade A4-80	
	$N_{rk,s}$ (kN)	$N_{rd,s}$ (kN)	$N_{rk,s}$ (kN)	$N_{rd,s}$ (kN)	$N_{rk,s}$ (kN)	$N_{rd,s}$ (kN)	$N_{rk,s}$ (kN)	$N_{rd,s}$ (kN)
M8	29.2	19.5	38.1	27.2	25.6	13.7	29.2	15.6
M10	46.4	30.9	60.3	43.1	40.6	21.7	46.4	24.8
M12	67.4	44.9	87.7	62.6	59.0	31.6	67.4	36.0
M16	125.6	83.7	163.0	116.4	109.9	58.8	125.7	67.2
M20	196.1	130.7	255.0	182.1	171.5	91.7	196.0	104.8
M24	282.5	188.3	367.0	262.1	247.1	132.1	293.0	132.1
M30	448.8	299.2	583.0	416.4	280.5	150.0	392.7	210.0

Stud Diameter (mm)	Stud Grade 8.8		Stud Grade 10.9		Stud Grade A4-70		Stud Grade A4-80	
	$V_{rk,s}$ (kN)	$V_{rd,s}$ (kN)	$V_{rk,s}$ (kN)	$V_{rd,s}$ (kN)	$V_{rk,s}$ (kN)	$V_{rd,s}$ (kN)	$V_{rk,s}$ (kN)	$V_{rd,s}$ (kN)
M8	14.6	11.7	19.0	15.2	12.8	8.2	14.6	9.4
M10	23.2	18.6	30.2	24.1	20.3	13.0	23.2	14.9
M12	33.7	27.0	43.8	35.1	29.5	18.9	33.7	21.6
M16	62.8	50.2	81.6	65.3	55.0	35.2	62.8	40.3
M20	98.0	78.4	127.4	101.9	85.8	55.0	98.0	62.8
M24	141.2	113.0	183.6	146.8	123.6	79.2	141.2	90.5
M30	224.4	179.5	291.5	215.9	140.3	89.9	196.4	125.9

Rebar Diameter (mm)	Rebar BSt 500 to DIN 488		Rebar BSt 500 to DIN 488	
	$N_{rk,s}$ (kN)	$N_{rd,s}$ (kN)	$V_{rk,s}$ (kN)	$V_{rd,s}$ (kN)
8	28.0	20.0	14.0	9.3
10	43.0	30.7	21.5	14.3
12	62.0	44.3	31.0	20.7
14	85.0	60.7	42.5	28.3
16	111.0	79.3	55.5	37.0
20	173.0	123.6	86.5	57.7
25	270.0	192.9	135.0	90.0
32	442	315.7	221	147.3

Effect of Anchor Spacing - Tension

Anchor Spacing (mm)	Stud / Rebar Diameter						
	8	10	12	16	20	24	30
40	0.64						
50	0.67	0.63					
60	0.70	0.65	0.63				
70	0.73	0.67	0.64				
80	0.76	0.69	0.66	0.63			
90	0.79	0.72	0.68	0.64			
100	0.82	0.74	0.70	0.65	0.63		
120	0.87	0.79	0.74	0.68	0.65	0.63	
150	0.96	0.86	0.80	0.73	0.68	0.65	0.63
160	1.00	0.88	0.82	0.74	0.70	0.66	0.64
175		0.92	0.85	0.76	0.71	0.68	0.65
200		1.00	0.90	0.80	0.74	0.71	0.68
225			0.95	0.84	0.77	0.74	0.70
240			1.00	0.86	0.79	0.76	0.72
250				0.87	0.80	0.77	0.73
275				0.91	0.83	0.80	0.75
280				0.92	0.84	0.80	0.76
300				0.95	0.86	0.82	0.78
320				1.00	0.88	0.85	0.80
350					0.92	0.88	0.83
400					1.00	0.94	0.88
425						0.97	0.90
450						1.00	0.93
480							0.96
520							1.00

Effect of Edge Distance - Tension

Edge Distance (mm)	Stud / Rebar Diameter						
	8	10	12	16	20	24	30
40	0.64						
50	0.73	0.63					
60	0.82	0.70	0.63				
70	0.90	0.77	0.68				
80	1.00	0.84	0.74	0.63			
90		0.91	0.80	0.67			
100		1.00	0.86	0.71	0.63		
110			0.92	0.76	0.66		
120			1.00	0.80	0.70	0.64	
140				0.89	0.77	0.68	0.63
160				1.00	0.84	0.76	0.66
180					0.91	0.84	0.72
200					1.00	0.92	0.78
225						1.00	0.86
250							0.94
260							1.00

Effect of Edge Distance - Shear

Edge Distance (mm)	Stud / Rebar Diameter						
	8	10	12	16	20	24	30
40	0.25						
50	0.44	0.30					
60	0.63	0.48	0.30				
70	0.81	0.65	0.44				
80	1.00	0.83	0.58	0.40			
90		1.00	0.72	0.53			
100			0.86	0.67	0.35		
110			1.00	0.80	0.44		
125				1.00	0.58	0.35	
140					0.72	0.45	0.30
160					0.91	0.58	0.36
180					1.00	0.71	0.47
200						0.84	0.59
225						1.00	0.74
250							0.88
280							1.00

Minimum Curing Time

Concrete Temperature	Gel - Working Time	Minimum curing time in dry concrete	Minimum curing time in wet concrete
- 10°C *	50 min	240 min	x2
-5°C *	40 min	180 min	x2
5°C	20 min	90 min	x2
15°C	9 min	60 min	x2
25°C	5 min	30 min	x2
35°C	3 min	20 min	x2

* Resin temperature must be at least 20°C

- Full cure 24 hours

- All specifications based on supplied mixer

Temperature Ranges

Temperature Range	Concrete Service Temperature	Maximum Long Term Concrete Temp	Maximum Short Term Concrete Temp
Range I	-40°C to +40°C	+24°C	+40°C
Range II	-40°C to +80°C	+50°C	+80°C

Service temperature range: Range of ambient temperatures after installation and during the lifetime of the anchor.

Short term temperature: Temperatures within the service temperature range which vary over short intervals, e.g. day/night cycles and freeze/thaw cycles.

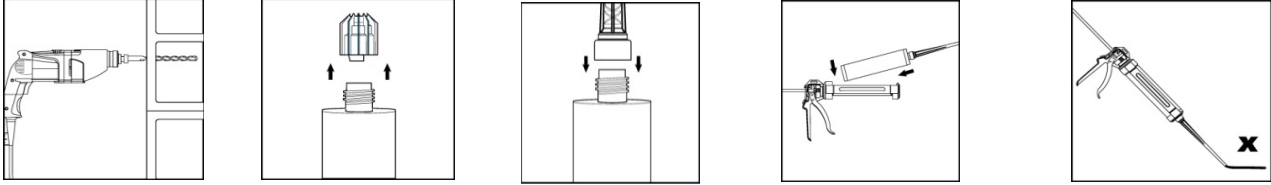
Long term temperature: Temperature, within the service temperature range, which will be approximately constant over significant periods of time.

Long term temperatures will include constant or near constant temperatures, such as those experienced in cold stores or next to heating installations.

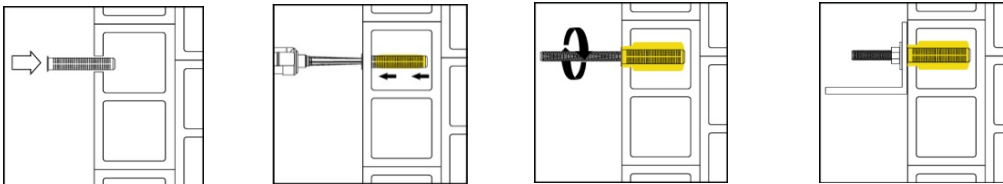
Physical Properties

	N/mm ²	Test Method
Compressive Strength	41.8	EN ISO 604 / ASTM 695
Flexural Strength	14.1	EN ISO 178 / ASTM 790
Flexural Modulus	2589.6	EN ISO 178 / ASTM 790
Tensile Strength	7.4	EN ISO 527 / ASTM 638
E Modulus	4365.5	EN ISO 527 / ASTM 638
VOC Content	A+ Rating	-

Installation parameters: drilling hole cleaning and installation HOLLOW WALL

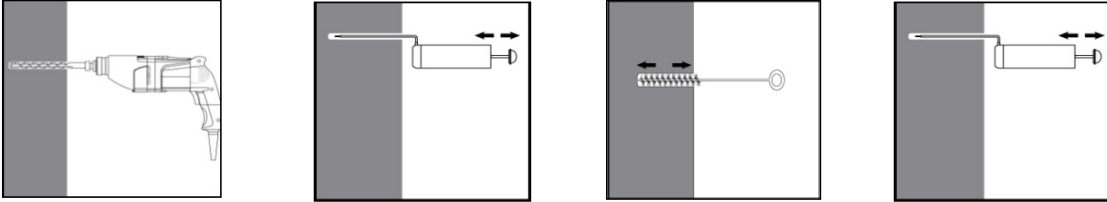


Drill hole in the substrate to the required embedment depth using the appropriately sized carbide drill bit. Bore hole cleaning Just before setting an anchor, the bore hole must be free of dust and debris. Remove the threaded cap from the cartridge. Tightly attach the mixing nozzle. Do not modify the mixer in any way. Make sure the mixing element is inside the mixer. Use only the supplied mixer. Insert the cartridge into the dispenser gun. Discard the initial trigger pulls of adhesive. Discard the first 10ml of resin until an even colour is achieved.



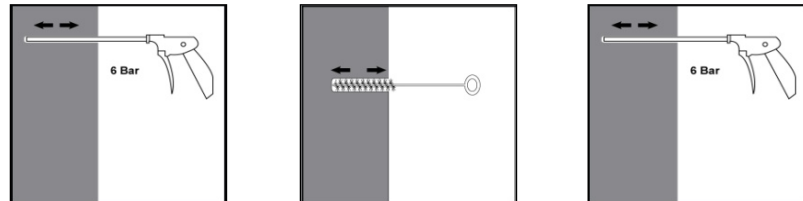
Introduce the sleeve of suitable dimensions. Insert the nozzle to the end of the sleeve and inject the resin so long till the sleeve will fill into 100%. Insert the anchor, slowly with a slight twisting motion into the sleeve. Remove excess resin and leave the fixing until minimum curing (loading) times has elapsed.

Installation parameters: drilling hole cleaning and installation

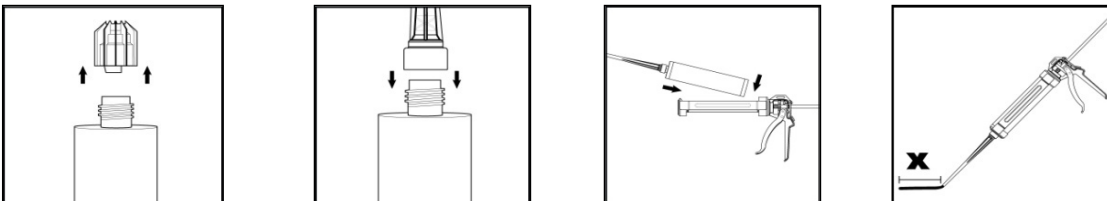


Drill hole in the substrate to the required embedment depth using the appropriately sized carbide drill bit. Bore hole cleaning Just before setting an anchor, the bore hole must be free of dust and debris. The manual pump shall be used for blowing out bore holes up to diameters $d_o \leq 24\text{mm}$ and embedment depths up to $h_{ef} \leq 10d$. Blow out at least 4 times from the back of the bore hole, using an extension if needed. Brush 4 times with the specified brush size (see Table 6) by inserting the steel brush to the back of the hole (if needed with an extension) in a twisting motion and removing it. Blow out again with manual pump at least 4 times.

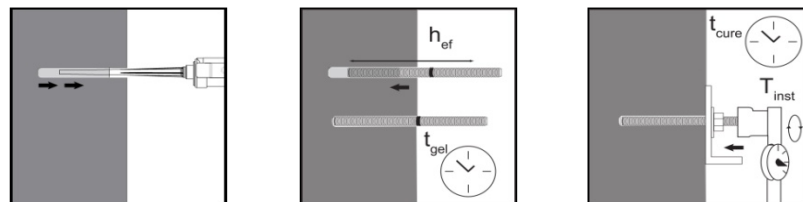
Compressed air cleaning (CAC) for all bore hole diameters d_o and all bore hole depths



Blow 2 times from the back of the hole (if needed with a nozzle extension) over the whole length with oil-free compressed air (min. 6 bar at $6\text{ m}^3/\text{h}$). Brush 2 times with the specified brush size (see Table 6) by inserting the steel brush to the back of the hole (if needed with an extension) in a twisting motion and removing it.
X 2 Blow out again with compressed air at least 2 times.



Remove the threaded cap from the cartridge. Tightly attach the mixing nozzle. Do not modify the mixer in any way. Made sure the mixing element is inside the mixer. Use only the supplied mixer. Insert the cartridge into the dispenser gun. Discard the initial trigger pulls of adhesive. Discard the first 10ml of resin.



Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull. Fill holes approximately 2/3 full, to ensure that the annular gap between the anchor and the concrete is completely filled with adhesive along the embedment depth. Before use, verify that the threaded rod is dry and free of contaminants. Install the threaded rod to the required embedment depth during the open gel time t_{gel} has elapsed. The working time t_{gel} is given in Table 7. The anchor can be loaded after the required curing time t_{cure} (see Table 7). The applied torque shall not exceed the values T_{max} given in Table 1.

Notes

PAGE 2 :

Typical characteristic and design resistance performance with 5.8 grade studding and associated installation data

All data is based on correct installation - see instructions

No influence of edge and spacing

Minimum base material thickness hef +30mm >100mm for M8 to M12 and for M16 to M30 hef +2 d

h_{ef} range minimum or 4d whichever is greatest to 20d

Concrete strength C20/25 - f_c cube = 25N/mm² (25MPa)

5.8 grade stud

Temperature range i maximum long term / short term temperature +24/40°C

PAGE 3 to 5 :

Design Resistance with various stud strengths, material and rebar.

Note 1 for stainless steel tensile strength is 500N/mm² (500MPa)

Note 2 for stainless steel tensile strength is 700N/mm² (500MPa)

Data shown below the minimum embedment depth is for reference only. Please refer to manufacturer for advice.

All data is based on correct installation - see instructions

No influence of edge and spacing

Minimum base material thickness hef +30mm >100mm for M8 to M12 and for M16 to M30 hef +2 d

h_{ef} range minimum or 4d whichever is greatest to 20d

Concrete strength C20/25 - f_c cube = 25N/mm² (25MPa)

Temperature range i maximum long term / short term temperature +24/40°C

PAGE 6& 7 :

Bond Strength Factors

Select concrete strength and environmental condition and apply to bond strength table on page 3 to 5

Partial Safety Factors for pages 2,3,4,5,7 :

1.8 for all sizes studs

1.8 for all sizes rebar