

Broaching Cutters & Pilot Pins

Broaching Cutter



Short

Long

Manufactured from a high grade M2 tool steel for drilling heavy gauge non-alloy materials, with magnetic drills. Pilot pin must be used to prevent drifting.

- Titanium-Aluminium-Nitride (TiAlN) coating ensures long service life due to 20% less friction and 20% greater hardness than even Titanium Nitride (TiN) coating
- High grade M2 HSS steel body
- Broaching cutter supplied complete with pilot pin



Product Code	Ø (mm)	Cut Depth (mm)	Pack Qty	Carton Qty
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TUBE
Long Cutter

BCL12	12	50	1	10
BCL13	13	50	1	10
BCL14	14	50	1	10
BCL15	15	50	1	10
BCL16	16	50	1	10
BCL17	17	50	1	10
BCL18	18	50	1	10
BCL20	20	50	1	10
BCL21	21	50	1	10
BCL22	22	50	1	10
BCL24	24	50	1	10
BCL26	26	50	1	2
BCL28	28	50	1	2
BCL30	30	50	1	2
BCL32	32	50	1	2
BCL39	39	50	1	10

TYPE - BRO SUB TYPE - BRO01

PILOT PINS INCLUDED

Product Code	Ø (mm)	Cut Depth (mm)	Pack Qty (pcs)	Carton Qty (packs)
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TUBE
Short Cutter

BCS12	12	30	1	10
BCS13	13	30	1	10
BCS14	14	30	1	10
BCS15	15	30	1	10
BCS16	16	30	1	10
BCS17	17	30	1	10
BCS18	18	30	1	10
BCS19	19	30	1	10
BCS20	20	30	1	10
BCS21	21	30	1	10
BCS22	22	30	1	10
BCS23	23	30	1	10
BCS24	24	30	1	10
BCS25	25	30	1	10
BCS26	26	30	1	2
BCS27	27	30	1	2
BCS28	28	30	1	2
BCS29	29	30	1	2
BCS30	30	30	1	2
BCS32	32	30	1	2
BCS33	33	30	1	2
BCS35	35	30	1	10
BCS36	36	30	1	10
BCS38	38	30	1	10
BCS39	39	30	1	10
BCS40	40	30	1	10
BCS50	50	30	1	10

TYPE - BRO SUB TYPE - BRO01

Replacement Pilot Pin



A pilot pin is used with broaching cutters in order to centre the bit when drilling.

Product Code	Size (mm)	Pack Qty (pcs)	Carton Qty (packs)
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TUBE
Short Cutter

BCP301250	6.35 x 79	1	10
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Long Cutter

BCP501250	6.35 x 102	1	10
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TYPE - BRO SUB TYPE - BRO01