

## Declaration of Performance 1404-CPR-2583 Chemfix CH+ (Bonded anchor)

Chemfix Products Ltd Mill Street East, Dewsbury, West Yorkshire, WF12 9BQ, UK

Intended use or uses of the construction	n product according to ETAG 001 part 1 and part 5						
Generic type	Bonded anchor for anchorage of threaded rod and rebar.						
Base material	cracked and un-cracked concrete C20/25 to C50/60 acc. to ENV 206:2000-12 Cracked: M12 and M16 un-cracked M8 to M24, Rebar 8mm to 25mm						
Material	a) Carbon galvanized steel class 5.8, 8.8 and 10.9 according to EN ISO 898-1 for dry internal conditions. b) Stainless steel A4-70 and A4-80 according to EN ISO 3506 for dry internal conditions, external atmospheric exposure (including industrial and marine environment) or exposure in permanently damp internal conditions if no particular aggressive conditions exist. c) High resistant corrosion stainless steel 1.4529, 1.4565 to EN 10088 d) Post-installed reinforcing bars may be used as anchor designed in accordance with the EOTA Technical Report TR 029 and in un-cracked concrete only. Such applications are e.g. concrete overlay or shear dowel connections or the connections of a wall predominantly loaded by shear and compression forces with the foundation, where the reinforcing bars act as dowels to take up shear forces. Connections with post-installed reinforcing bars in concrete structures designed in accordance with EN1992-1-1: 2004 are not covered by this European Technical Approval.						
Durability	50 years						
Loading	static, quasi-static						
Service temperature range	a) -40°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C), b) -40°C to +80°C (max. short term temperature +80°C and max. long term temperature +50°C).						
Use category	Category 1: dry and wet concrete.						
Fire Resistance	NPD						
Fire Reaction	A1						
ETA - 12/0024 issued by	CSTB Paris dated 17/01/2014						
On the basis of	ETAG 001 Part 5:2013						

Essential Characteristics			Performance						
			M8	M10	M12	M16	M20	M24	
Installation pa	nrameters	1		1	ı	ı			
d	Diameter of anchor bolt or thread diameter	[mm]	8	10	12	16	20	24	
$d_0$	Nominal diameter of drill bit	[mm]	10	12	14	18	24	28	
d <sub>fix</sub>	Diameter of clearance hole in the fixture	[mm]	9	12	14	18	22	26	
h <sub>eff</sub> -	Minimum effective anchorage depth	[mm]	60	60	70	80	90	100	
	Maximum effective anchorage depth	[mm]	160	200	240	320	400	480	
h <sub>1</sub>	Depth of the drilling hole	[mm]	80	90	110	125	170	210	
h <sub>min</sub>	Minimum thickness of the concrete member	[mm]	n] hef + 30mm ≥ 100mm he		ef + 2do				
$T_{inst}$	Nominal torque moment	[Nm]	10	20	30	60	90	140	
t <sub>fix</sub>	Thickness to be fixed	[mm]							
S <sub>min</sub>	Minimum spacing	[mm]	40	50	60	80	100	120	
for c≥	Edge distance	[mm]							
C <sub>min</sub>	Minimum edge distance	[mm]	40	50	60	80	100	120	
for s≥	Anchor spacing	[mm]							
Pull-out failur	e mode								
	Characteristic bond resistance in un-cracked concrete class C20/25	[NADa]	10.0	0.5	0.0	9.0	7.5	7.5	
	temperature range a)	[MPa]	10.0	9.5	9.0	8.0	7.5	7.5	
TRk,ucr	Characteristic bond resistance in un-cracked concrete class C20/25 temperature range b)	[MPa]	9.0	8.0	7.5	7.0	6.5	6.0	
	Characteristic bond resistance in cracked concrete class C20/25	[MPa]	_	_	3.5	3.5	_		
<b></b>	temperature range a)	[IVIPa]	-	-	3.5	3.5	-	_	
TRk, cr	Characteristic bond resistance in cracked concrete class C20/25 temperature range b)	[MPa]	-	-	3.0	3.0	-	-	
γ2	Partial safety factor	[-]	1.5	1.5	1.5	1.5	1.5	1.5	
ψ <sub>c,ucr</sub> C30/37	Increasing factor for un-cracked concrete C30/37	[-]	1.12						
ψ <sub>c,ucr</sub> C40/50	Increasing factor for un-cracked concrete C40/50	[-]	1.23						
ψ <sub>c,ucr</sub> C50/60	Increasing factor for un-cracked concrete C50/60	[-]	1.30						
ψ <sub>c,cr</sub> C30/37	Increasing factor for cracked concrete C30/37	[-]	1.04						
ψ <sub>c,cr</sub> C40/50	Increasing factor for cracked concrete C40/50	[-]	1.07						
ψ <sub>c,cr</sub> C50/60	Increasing factor for cracked concrete C50/60	[-]	1.09						
	splitting failure								
S <sub>cr,sp</sub>	Critical spacing (splitting)	[mm]			2 ccr	,sp			
C <sub>cr,sp</sub>	Critical edge distance(splitting)	[mm]	m For: $h/h_{ef} \ge 2,0 = 1,0 h_{ef} \cdot 2,0 > h/h_{ef} > 1,3 = 4,6 h_{ef} - 1,8 h \cdot h/h_{ef} \le 1,3 = 4,6 h_{ef} - 1,8 h_{ef} = 1,8 h_{ef$						

Essential Characteristics			Performance							
			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	
Installation pa	arameters									
d	Diameter of anchor bolt or thread diameter	[mm]	8	10	12	14	16	20	25	
$d_0$	Nominal diameter of drill bit	[mm]	12	14	16	18	20	25	32	
I.	Minimum effective anchorage depth	[mm]	60	60	70	75	80	90	100	
h <sub>eff</sub>	Maximum effective anchorage depth	[mm]	160	200	240	280	320	400	500	
h <sub>min</sub>	Minimum thickness of the concrete member	[mm]	hef + 30mm ≥ hef +		- 2do					
S <sub>min</sub>	Minimum spacing	[mm]	40	50	60	70	80	100	125	
C <sub>min</sub>	Minimum edge distance	[mm]	40	50	60	70	80	100	125	
Pull-out failur	e mode	•								
	Characteristic bond resistance in un-cracked concrete class C20/25 temperature range a)	[MPa]	7.0	7.5	7.0	7.0	6.5	6.5	6.0	
TRk,ucr	Characteristic bond resistance in un-cracked concrete class C20/25 temperature range b)	[MPa]	6.5	6.5	6.0	6.0	6.0	5.5	5.5	
	Characteristic bond resistance in cracked concrete class C20/25 temperature range a)	[MPa]	-	-	-	-	-	-	-	
TRk, cr	Characteristic bond resistance in cracked concrete class C20/25 temperature range b)	[MPa]	-	-	-	-	-	-	-	
γ <sub>2</sub>	Partial safety factor	[-]	1.8							
ψ <sub>c,ucr</sub> C30/37	Increasing factor for un-cracked concrete C30/37	[-]	1.12							
ψ <sub>c,ucr</sub> C40/50	Increasing factor for un-cracked concrete C40/50	[-]	1.23							
ψ <sub>c,ucr</sub> C50/60	Increasing factor for un-cracked concrete C50/60	[-]	1.30							
ψ <sub>c,cr</sub> C30/37	Increasing factor for cracked concrete C30/37	[-]	-							
ψ <sub>c,cr</sub> C40/50	Increasing factor for cracked concrete C40/50	[-]	-							
ψ <sub>c,cr</sub> C50/60	Increasing factor for cracked concrete C50/60	[-]	-							
Resistance for	r splitting failure									
S <sub>cr,sp</sub>	Critical spacing (splitting)	[mm]	2 <b>C</b> cr,sp							
C <sub>cr,sp</sub>	Critical edge distance(splitting)	[mm]	For: $h / h_{ef} \ge 2,0 = 1,0 h_{ef} \cdot 2,0 > h / h_{ef} > 1,3 = 4,6 h_{ef} - 1,8 h \cdot h / h_{ef} \le 1,3 = \le 1,3$							

The performances of the product identified by the above identification code are in conformity with the declared performance. This declaration of performance is issued under the sole responsibility of Chemfix Products Ltd.

Signed for and behalf of the manufacturer by:

Name and functions	Place and date of issue	Signature
URS JOOS - COMMERCIAL AND MARKETING DIRECTOR	DEWSBURY 16.09.2015	AJCS)