

Date: 13/07/2022

v1

Declaration of Performance

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Hex Head Timber Framing Screws



Material - Stainless Steel A4 (316) Head Type - Hex Head Screw Diameter (mm) - 6.7

We hereby declare these designated products have performed initial type testing under system 3, Annex V of the regulation (EU) no. 305/2011 (Construction Products Regulation), with the reference to the harmonised European standard (hEN) BS EN 14592:2008+A1:2012 (Timber structures - Dowel type fasteners - Requirements) for screws intended for the use in "load bearing timber structures" and produced the calculation/test reports as attached;

The initial type testing has been carried out by independent notified body; Strojirensky Zkusebni Ustav, NB # 1015, Hudcova 424/56B, 621 00 Brno-Medlánky, Czechia

Certificate Number: CPR-J-01051-22 Test Report Number: No. 30-16088/JP

Factory Process Control (FPC) has been established by the factory.

This declaration is valid until there is a significant change in the product and declared characteristics. ie. raw material or change in production process.

This declaration is the responsibility of the importer ; T.I.Midwood & Co. Ltd.





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Hex Head Timber Framing Screws

Hex Head - Ø6.7mm

Material & Geometry

Material	Stainless Steel A4 (316)
Screw diameter (mm)	6.7
Head diameter (mm)	11.89
Inner thread diameter (mm)	4.27
Mechanical Strength & Stiffness	
Characteristic yield moment My.k at 11.5° [Nmm] (thread section) in acc. to EN 409	13484
Characteristic yield moment M _{y,k} at 11.5° [Nmm] (smooth section) in acc. to EN 409	10070
Characteristic withdrawal parameter (loading across the fibre) $f_{ax,k}$ [N/mm²] in acc. to EN with density of wood ρ_k = 350kg/m³	1382 14.69
Characteristic withdrawal parameter (loading along the fibre) $f_{ax,k}$ [N/mm²] in acc. to EN 1 with density of wood ρ_k = 350kg/m³	382 11.13
Characteristic head pull-through parameter $f_{ens,k}$ [N/mm ²] in acc. to EN 1383 with density of wood ρ_k = 350kg/m ³	23.45
Characteristic tensile capacity ftens,k [kN] in acc. to EN 1383	9.43
Characteristic torsional ratio in acc. to EN 15737 with density of wood ρ_k = 450kg/m ³	2.33

Durability

Coating (Finish) N/A

Corrosion protection Service Class 3 acc. to EN 1995-1-1