

Declaration of Performance

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Classic Multi-Purpose Screws



Material - Stainless Steel A4

Head Type - Double Countersunk

Screw Diameter (mm) - 3.0, 3.5, 4.0, 5.0, 6.0

We hereby declare these designated products have performed initial type testing under system 3, Annex V of the regulation (EU) no. 305/2011 (Construction Products Regulation), with the reference to the harmonised European standard (hEN) BS EN 14592:2008+A1:2012 (Timber structures - Dowel type fasteners - Requirements) for screws intended for the use in "load bearing timber structures" and produced the calculation/test reports as attached;

The initial type testing has been carried out by independent notified body;
Strojirensky Zkusebni Ustav, NB # 1015, Hudcova 424/56B, 621 00 Brno-Medlánky, Czechia

Certificate Number: CPR-J-01097-21 to CPR-J-01102-21

Test Report Number: No. 30-15505/1/1/JD to No. 30-15505/5/1/JD

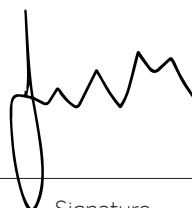
Factory Process Control (FPC) has been established by the factory.

This declaration is valid until there is a significant change in the product and declared characteristics. ie. raw material or change in production process.

This declaration is the responsibility of the importer ; T.I.Midwood & Co. Ltd.

Simon Midwood

Managing Director



TIMCO House
2021

2021

Name

Position

Signature

Location & Date

Test Year

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Classic Multi-Purpose Screws Double Countersunk Head - Ø3.0mm

Material & Geometry

| | |
|----------------------------|--------------------|
| Material | Stainless Steel A4 |
| Screw diameter (mm) | 3.0 |
| Head diameter (mm) | 5.75 |
| Inner thread diameter (mm) | 1.96 |

Mechanical Strength & Stiffness

| | |
|--|-------|
| Characteristic yield moment $M_{y,k}$ at 20° [Nmm] (thread section) in acc. to EN 409 | 1002 |
| Characteristic withdrawal parameter (loading across the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 16.17 |
| Characteristic withdrawal parameter (loading along the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 11.40 |
| Characteristic head pull-through parameter $f_{tens,k}$ [N/mm ²] in acc. to EN 1383 with density of wood $\rho_k = 350\text{kg/m}^3$ | 27.87 |
| Characteristic tensile capacity $f_{tens,k}$ [kN] in acc. to EN 1383 | 2.27 |
| Characteristic torsional ratio in acc. to EN 15737 with density of wood $\rho_k = 450\text{kg/m}^3$ | 2.32 |

Durability

| | |
|----------------------|-------------------------------------|
| Coating (Finish) | N/A |
| Corrosion protection | Service Class 3 acc. to EN 1995-1-1 |

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Classic Multi-Purpose Screws Double Countersunk Head - Ø3.5mm

Material & Geometry

| | |
|----------------------------|--------------------|
| Material | Stainless Steel A4 |
| Screw diameter (mm) | 3.5 |
| Head diameter (mm) | 6.82 |
| Inner thread diameter (mm) | 2.19 |

Mechanical Strength & Stiffness

| | |
|--|-------|
| Characteristic yield moment $M_{y,k}$ at 18° [Nmm] (thread section) in acc. to EN 409 | 1186 |
| Characteristic withdrawal parameter (loading across the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 15.60 |
| Characteristic withdrawal parameter (loading along the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 12.71 |
| Characteristic head pull-through parameter $f_{tens,k}$ [N/mm ²] in acc. to EN 1383 with density of wood $\rho_k = 350\text{kg/m}^3$ | 26.74 |
| Characteristic tensile capacity $f_{tens,k}$ [kN] in acc. to EN 1383 | 2.77 |
| Characteristic torsional ratio in acc. to EN 15737 with density of wood $\rho_k = 450\text{kg/m}^3$ | 1.95 |

Durability

| | |
|----------------------|-------------------------------------|
| Coating (Finish) | N/A |
| Corrosion protection | Service Class 3 acc. to EN 1995-1-1 |

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Classic Multi-Purpose Screws Double Countersunk Head - Ø4.0mm

Material & Geometry

| | |
|----------------------------|--------------------|
| Material | Stainless Steel A4 |
| Screw diameter (mm) | 4.0 |
| Head diameter (mm) | 7.79 |
| Inner thread diameter (mm) | 2.51 |

Mechanical Strength & Stiffness

| | |
|--|-------|
| Characteristic yield moment $M_{y,k}$ at 17° [Nmm] (thread section) in acc. to EN 409 | 2544 |
| Characteristic withdrawal parameter (loading across the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 16.82 |
| Characteristic withdrawal parameter (loading along the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 14.55 |
| Characteristic head pull-through parameter $f_{tens,k}$ [N/mm ²] in acc. to EN 1383 with density of wood $\rho_k = 350\text{kg/m}^3$ | 26.02 |
| Characteristic tensile capacity $f_{tens,k}$ [kN] in acc. to EN 1383 | 3.69 |
| Characteristic torsional ratio in acc. to EN 15737 with density of wood $\rho_k = 450\text{kg/m}^3$ | 1.51 |

Durability

| | |
|----------------------|-------------------------------------|
| Coating (Finish) | N/A |
| Corrosion protection | Service Class 3 acc. to EN 1995-1-1 |

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Classic Multi-Purpose Screws Double Countersunk Head - Ø5.0mm

Material & Geometry

| | |
|----------------------------|--------------------|
| Material | Stainless Steel A4 |
| Screw diameter (mm) | 5.0 |
| Head diameter (mm) | 9.76 |
| Inner thread diameter (mm) | 3.06 |

Mechanical Strength & Stiffness

| | |
|--|-------|
| Characteristic yield moment $M_{y,k}$ at 14° [Nmm] (thread section) in acc. to EN 409 | 4693 |
| Characteristic withdrawal parameter (loading across the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 15.35 |
| Characteristic withdrawal parameter (loading along the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 12.31 |
| Characteristic head pull-through parameter $f_{tens,k}$ [N/mm ²] in acc. to EN 1383 with density of wood $\rho_k = 350\text{kg/m}^3$ | 23.59 |
| Characteristic tensile capacity $f_{tens,k}$ [kN] in acc. to EN 1383 | 5.23 |
| Characteristic torsional ratio in acc. to EN 15737 with density of wood $\rho_k = 450\text{kg/m}^3$ | 1.57 |

Durability

| | |
|----------------------|-------------------------------------|
| Coating (Finish) | N/A |
| Corrosion protection | Service Class 3 acc. to EN 1995-1-1 |

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Classic Multi-Purpose Screws Double Countersunk Head - Ø6.0mm

Material & Geometry

| | |
|----------------------------|--------------------|
| Material | Stainless Steel A4 |
| Screw diameter (mm) | 6.0 |
| Head diameter (mm) | 11.76 |
| Inner thread diameter (mm) | 3.68 |

Mechanical Strength & Stiffness

| | |
|--|-------|
| Characteristic yield moment $M_{y,k}$ at 12° [Nmm] (thread section) in acc. to EN 409 | 8547 |
| Characteristic withdrawal parameter (loading across the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 14.95 |
| Characteristic withdrawal parameter (loading along the fibre) $f_{ax,k}$ [N/mm ²] in acc. to EN 1382 with density of wood $\rho_k = 350\text{kg/m}^3$ | 12.90 |
| Characteristic head pull-through parameter $f_{tens,k}$ [N/mm ²] in acc. to EN 1383 with density of wood $\rho_k = 350\text{kg/m}^3$ | 22.90 |
| Characteristic tensile capacity $f_{tens,k}$ [kN] in acc. to EN 1383 | 7.13 |
| Characteristic torsional ratio in acc. to EN 15737 with density of wood $\rho_k = 450\text{kg/m}^3$ | 1.98 |

Durability

| | |
|----------------------|-------------------------------------|
| Coating (Finish) | N/A |
| Corrosion protection | Service Class 3 acc. to EN 1995-1-1 |