

# HSS Drill Bits

## HSS M35 Cobalt Jobber Drill Bits - DIN338



Manufactured from a high quality M35 grade steel. Ideal for drilling holes into stainless steel and other alloy materials.

The 135° split point prevents the bit from drifting and enables faster penetration. This applies to drills of diameter 3mm and above.

- Fully ground from solid material
- M35 alloyed HSS steel with 5% Cobalt content
- High heat resistance for particularly tough metal drilling
- Manufactured to DIN338
- Dimensionally precise



Product Code	Ø (mm)	Length (mm)	Pack Qty (pcs)	Carton Qty (packs)
<b>PACK</b>				
<b>Metric</b>				
HSSCOR1	1.0	34	1	10
HSSCOR15	1.5	40	1	10
HSSCOR2	2.0	49	1	10
HSSCOR25	2.5	57	1	10
HSSCOR3	3.0	61	1	10
HSSCOR32	3.2	65	1	10
HSSCOR33	3.3	65	1	10
HSSCOR35	3.5	70	1	10
HSSCOR4	4.0	75	1	10
HSSCOR42	4.2	75	1	10
HSSCOR45	4.5	80	1	10
HSSCOR48	4.8	86	1	10
HSSCOR5	5.0	86	1	10
HSSCOR55	5.5	93	1	10
HSSCOR6	6.0	93	1	10
HSSCOR65	6.5	101	1	10
HSSCOR7	7.0	109	1	10
HSSCOR75	7.5	109	1	10
HSSCOR8	8.0	117	1	10
HSSCOR85	8.5	117	1	10
HSSCOR9	9.0	125	1	10
HSSCOR95	9.5	125	1	10
HSSCOR100	10.0	133	1	10
HSSCOR105	10.5	133	1	10
HSSCOR110	11.0	142	1	10
HSSCOR115	11.5	142	1	10
HSSCOR120	12.0	151	1	10
HSSCOR125	12.5	151	1	10
HSSCOR130	13.0	151	1	10

Product Code	Ø (mm)	Length (mm)	Pack Qty (pcs)	Carton Qty (packs)
<b>TUBE</b>				
<b>Metric</b>				
HSSCO1	1.0	34	10	10
HSSCO15	1.5	40	10	10
HSSCO2	2.0	49	10	10
HSSCO25	2.5	57	10	10
HSSCO3	3.0	61	10	10
HSSCO32	3.2	65	10	10
HSSCO33	3.3	65	10	10
HSSCO35	3.5	70	10	10
HSSCO4	4.0	75	10	10
HSSCO42	4.2	75	10	10
HSSCO45	4.5	80	10	10
HSSCO48	4.8	86	10	10
HSSCO5	5.0	86	10	10
HSSCO55	5.5	93	10	10
HSSCO6	6.0	93	10	10
HSSCO65	6.5	101	10	10
HSSCO68	6.8	109	10	10
HSSCO7	7.0	109	10	10
HSSCO75	7.5	109	5	10
HSSCO8	8.0	117	5	10
HSSCO85	8.5	117	5	10
HSSCO9	9.0	125	5	10
HSSCO95	9.5	125	5	10
HSSCO100	10.0	133	5	10
HSSCO102	10.2	133	5	10
HSSCO105	10.5	133	5	10
HSSCO110	11.0	142	5	10
HSSCO115	11.5	142	5	10
HSSCO120	12.0	151	5	10
HSSCO125	12.5	151	5	10
HSSCO130	13.0	151	5	10

## HSS M2 Ground Jobber Drill Bits - DIN338



For drilling carbon and alloy steel, cast iron, non-ferrous metal and plastics.

The 135° split point prevents the bit from drifting and enables faster penetration. This applies to drills of diameter 3mm and above.

- Fully ground from solid material
- High grade M2 alloyed HSS steel
- Manufactured to DIN338
- Dimensionally precise

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
<b>PACK</b>				
<b>Metric</b>				
HSSGR2	2.0	49	1	10
HSSGR25	2.5	57	1	10
HSSGR3	3.0	61	1	10
HSSGR35	3.5	70	1	10
HSSGR4	4.0	75	1	10
HSSGR45	4.5	80	1	10
HSSGR5	5.0	86	1	10
HSSGR55	5.5	93	1	10
HSSGR6	6.0	93	1	10
HSSGR65	6.5	101	1	10
HSSGR7	7.0	109	1	10
HSSGR8	8.0	117	1	10
HSSGR85	8.5	117	1	10
HSSGR9	9.0	125	1	10
HSSGR100	10.0	133	1	10
HSSGR110	11.0	142	1	10
HSSGR120	12.0	151	1	10
HSSGR130	13.0	151	1	10

Product Code	Ø	Length	Pack Qty (pcs)	Carton Qty (packs)
<b>TUBE</b>				
<b>Metric</b>				
HSSG1	1.0	34	10	10
HSSG15	1.5	40	10	10
HSSG2	2.0	49	10	10
HSSG24	2.4	57	10	10
HSSG25	2.5	57	10	10
HSSG3	3.0	61	10	10
HSSG31	3.1	65	10	10
HSSG32	3.2	65	10	10
HSSG33	3.3	65	10	10
HSSG35	3.5	70	10	10
HSSG38	3.8	75	10	10
HSSG4	4.0	75	10	10
HSSG41	4.1	75	10	10
HSSG42	4.2	75	10	10
HSSG45	4.5	80	10	10
HSSG48	4.8	86	10	10
HSSG49	4.9	86	10	10
HSSG5	5.0	86	10	10
HSSG51	5.1	86	10	10
HSSG53	5.3	86	10	10
HSSG55	5.5	93	10	10
HSSG6	6.0	93	10	10
HSSG64	6.4	101	10	10
HSSG65	6.5	101	10	10
HSSG68	6.8	109	10	10
HSSG7	7.0	109	10	10
HSSG75	7.5	109	5	10
HSSG8	8.0	117	5	10
HSSG85	8.5	117	5	10
HSSG9	9.0	125	5	10
HSSG95	9.5	125	5	10
HSSG100	10.0	133	5	10
HSSG102	10.2	133	5	10
HSSG105	10.5	133	5	10
HSSG110	11.0	142	5	10
HSSG115	11.5	142	5	10
HSSG120	12.0	151	5	10
HSSG125	12.5	151	5	10
HSSG130	13.0	151	5	10
<b>Imperial</b>				
HSIG116	1/16	1 1/4	10	10
HSIG132	1/32	1 1/2	10	10
HSIG564	3/64	2	10	10
HSIG332	3/32	2 1/4	10	10
HSIG764	7/64	2 1/2	10	10
HSIG18	1/8	2 3/4	10	10
HSIG964	9/64	2 3/4	10	10
HSIG532	5/32	3 1/4	10	10
HSIG316	3/16	3 1/2	10	10
HSIG1364	13/64	3 3/4	10	10
HSIG732	7/32	3 3/4	10	10
HSIG14	1/4	4	10	10
HSIG516	5/16	4 1/2	5	10
HSIG2164	21/64	4 3/4	5	10
HSIG38	3/8	5	5	10
HSIG12	1/2	6	5	10

## HSS M35 Cobalt Jobber Drill Bit Sets



HSSCO10DS



HSSCO5DS



HSSCO19DS

Product Code	Description	Pack Qty (pcs)	Carton Qty (packs)
<b>CASE</b>			
HSSCO5DS	2-6mm (increments of 1mm)	5	30
HSSCO10DS	1-10mm (increments of 1mm)	10	20
HSD01			
<b>TIN</b>			
HSSCO19DS	1-10mm (increments of 0.5mm)	19	20
HSSCO25DS	1-13mm (increments of 0.5mm)	25	10
HSD01			

## HSS M2 Ground Jobber Drill Bit Sets



HSSG10DS



HSSG5DS



HSSG19DS

Product Code	Description	Pack Qty (pcs)	Carton Qty (packs)
<b>CASE</b>			
HSSG5DS	2-6mm (increments of 1mm)	5	30
HSSG10DS	1-10mm (increments of 1mm)	10	20
HSD01			
<b>TIN</b>			
HSSG19DS	1-10mm (increments of 0.5mm)	19	20
HSSG25DS	1-13mm (increments of 0.5mm)	25	10
HSD01			

HG101